

# OAL Level 2 NVQ in Foam Conversion and Upholstery Cushion Interior Manufacture

Ref: 603/0214/8

## WHO THE QUALIFICATION IS FOR

A Foam Converter and Cushion Manufacturer produces cushioning products using a wide range of conversion equipment. This includes setting up, operating and maintaining processing and cutting equipment. This equipment can range from small manually operated machines to large automated CNC profiling and shaping equipment. They are involved in the conversion of large polyurethane blocks and other filling materials into padding and cushioning components for the production of upholstered furniture and bedding.

## WHAT IS REQUIRED FROM LEARNERS?

Learners must achieve all mandatory units and at least three optional units. The units are made up of the things you need to know and the things you need to be able to do to carry out your job safely and correctly. These are called Learning Outcomes, and all must be met to achieve the units.

URN	Title	Level	Credit
A/615/0086	Comply with health, safety and environment requirements in the workplace	2	9
K/615/0567	Maintain tools and equipment	2	5
K/615/0889	Work effectively in a team	2	6
J/615/0561	Identify and describe characteristics of key raw materials	2	5
L/615/0559	Identify faulty products and undertake rectification processes	2	5
F/615/0591	Pack and store products and components	2	5
T/615/0569	Prepare, arrange and coordinate material flow	2	4
A/615/0881	Understand product specifications	2	5
<b>Optional Units - Learners must take at least three units from this group</b>			
L/615/0089	Carry out manual fabrication	2	10
J/615/0091	Cut fabric shapes	2	5
H/615/0552	Fill cases	2	5
A/615/0556	Finish filled cases	2	5
D/615/0565	Lay up, measure and mark out fabrics	2	5

L/615/0576	Operate automated fabrication lines	2	13
R/615/0577	Operate CNC/NC machinery and equipment	2	13
Y/615/0578	Operate large cutting machinery	2	13
R/615/0580	Operate small cutting machinery	2	13
D/615/0601	Prepare components	2	5
R/615/0689	Prepare cut parts and sew components	2	7
R/615/0692	Prepare sewn cases	2	5

Achieving all Mandatory units will mean the qualification has been completed and OAL will provide the Certificate with the qualification title. Where a learner has not completed the full qualification and will not go on to do so, a Certificate of Unit Achievement can be issued for the units achieved.

## ENTRY REQUIREMENTS

There are no formal entry requirements for learners undertaking this qualification. However, centres must ensure that learners have the potential and opportunity to gain the qualification successfully.

## AGE RESTRICTIONS

This qualification is not approved for use by learners under the age of 16 and OAL cannot accept any registrations for learners in this age group.

## HOW IS THE QUALIFICATION ASSESSED?

Through a portfolio of evidence which demonstrates the learner has met the required assessment criteria. For the following unit the learner must also pass a multiple choice exam:

- Comply with health, safety and environment requirements in the workplace

## DO YOU NEED TO BE WORKING TO TAKE THE QUALIFICATION?

Yes, you will need to be working as you need to show competence in both knowledge and skills.